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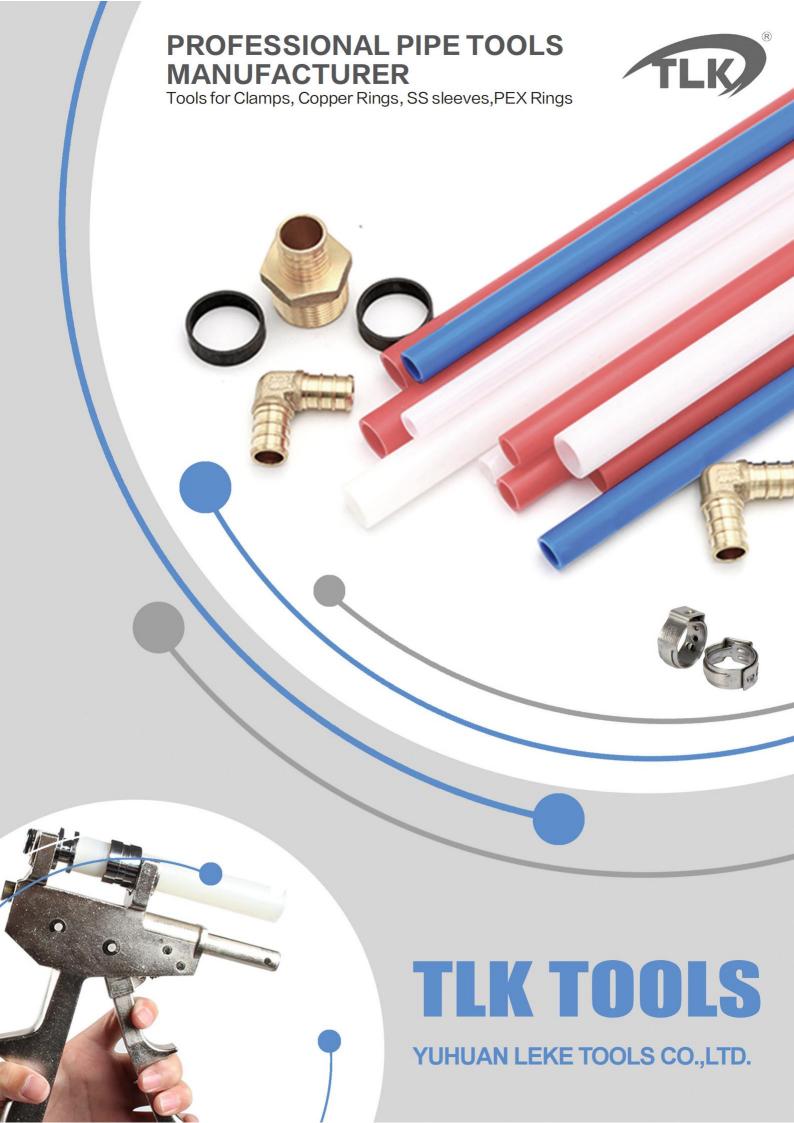


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#### **ABOUT US**

YUHUAN LEKE TOOLS CO.,LTD is a professional pipe tools factory, has more than twenty years history. Our main products cover Hydraulic Battery Tool, Hydraulic hand tools, hand tools, etc. Our company is the one specialize in resaerching and made fruitful technical renovations, our products have reached the leading level in the tool industry and passed ISO9001 quality managing system.

We are capable to provide the products with high quality and competitive price. All of our products are up to the international standard(ISO9001). We have received a good reputation both at home and abroad. Our products have been well sold to more than 30countries, such as Japan, America, Australia, Italy, and the middle east, etc. If you have any interest in any of our products, please feel free to contact us. We are sincerely looking forward to cooperating with all custonmers to create an even brighter future.

#### **ENTERPRISE QUALIFICATION**

























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# **NE-60100**

**Battery Pipe Crimping Tool** 

















copper pipe

PEX pipe

Head can rotate 350°

stainless steel pipe



**OLD** display

All tools can be controlled by one trigger

Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

Hight performance 18V Li-ion battery









NE-60100



#### **Technical Data**

l'ecilincai L	ata
Model	NE-60100
Crimping Force:	8Ton
Crimping Range:	Stainless steel pipe and copper pipe: 60-108mm(2"-4")
Stroke:	32mm
Crimping Cycle:	10-25s(depend on the dia of pipe)
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

#### **General features:**



The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly tumed by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.



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# TLK TOOLS

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#### **NE-1525**

### **Battery Pipe Crimping Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

rechnical L	ala
Model	NE-1525
Crimping Force:	3.5Ton
Crimping Range:	Thin-wall stainless steel pipe: 12-28mm(1/2"-1")
	Thin-wall copper pipe: 12-35mm (1/2"-1")
	Plastic pipe, aluminum plastic composite pipe: 12-32mm
Stroke:	21mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set



### **NE-1550**

# **Battery Pipe Crimping Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

rechnical L	ata	
Model	NE-1550	
Crimping Force:	4Ton	
Crimping Range:	Thin-wall stainless steel pipe, Copper pipe: 12-54mm	
	Pex pipe, XPAP: 12-108mm	
Stroke:	32mm	
Crimping Cycle:	3-6s	
Voltage:	18V	
Capacity:	4.0Ah	
Chrage Time:	45minutes	
Package:	Plastic Case	
Accessories:		
Battery:	2pcs	
Charger:	1pc(AC110-240V,50-60Hz)	
Seal Ring of	1set	

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**Note:** In order to meet demand please provide appropriate size and a

standard of tube when place order.



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# **ES-1525**

**Battery Pipe Crimping Tool** 

















copper pipe

PEX pipe

stainless steel pipe

Head can rotate 350°

All tools can be controlled by one trigger

Emergency Pressure Release Button

OLD display

Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

Hight performance 18V Li-ion battery

**ES-1525** 

#### **Technical Data**

i ceimicai b	utu
Model	ES-1525
Crimping Force:	5Ton
Crimping Range:	Thin-wall stainless steel pipe: 12-28mm(1/2"-1")
	Thin-wall copper pipe: 12-35mm (1/2"-1")
	Plastic pipe, aluminum plastic composite pipe: 12-32mm
Stroke:	21mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

#### **General features:**



The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly tumed by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.



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# TLK TOOLS

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### **ES-1550**

### **Battery Pipe Crimping Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- OI Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

i ecnnicai D	ata
Model	ES-1550
Crimping Force:	3.2Ton
Crimping Range:	Thin-wall stainless steel pipe, Copper pipe: 12-54mm
	Pex pipe, XPAP: 12-108mm
Stroke:	32mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set



TYPE:B

TYPE:A



### **EP-1525**

## **Battery Pipe Crimping Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- 🔐 A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

l'ecililicai L	ata
Model	EP-1525
Crimping Force:	2.5Ton
Crimping Range:	Thin-wall stainless steel pipe: 12-28mm(1/2"-1")
	Thin-wall copper pipe: 12-35mm (1/2"-1")
	Plastic pipe, aluminum plastic composite pipe: 12-32mm
Stroke:	21mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

**Note:** In order to meet demand please provide appropriate size and a standard of tube when place order.















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# **EP-1550**

#### **Battery Pipe Crimping Tool**













4.0 \ 18v



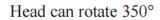




copper pipe

PEX pipe

stainless steel pipe



Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

All tools can be controlled by one trigger

OLD display



#### **Technical Data**

i ecimicai Data	
Model	EP-1550
Crimping Force:	3.2Ton
Crimping Range:	Thin-wall stainless steel pipe, Copper pipe: 12-54mm
	Pex pipe, XPAP: 12-108mm
Stroke:	32mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

#### **General features:**

**EP-1550** 



The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly turned by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.



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# **TLK TOOLS**

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# EM-1525 (Mechanical Type)

**Battery Pipe Crimping Tool** 





















copper pipe

PEX pipe

stainless steel pipe

Head can rotate 350°



All tools can be controlled by one trigger

Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

OLD display

Hight performance 18V Li-ion battery

**EM-1525** 

#### **Technical Data**

l'ecililleai L	ata
Model	EM-1525
Crimping Force:	4Ton
Crimping Range:	Thin-wall stainless steel pipe: 12-28mm(1/2"-1")
	Thin-wall copper pipe: 12-35mm (1/2"-1")
	Plastic pipe, aluminum plastic composite pipe: 12-32mm
Stroke:	21mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

#### **General features:**



The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly tumed by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.





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# EM-1550 (Mechanical Type)

**Battery Pipe Crimping Tool** 





















copper pipe

PEX pipe

stainless steel pipe

Head can rotate 350°

All tools can be controlled by one trigger

OLD display

Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

Hight performance 18V Li-ion battery

### **EM-1550**

#### **Technical Data**

Model	EM-1550
Crimping Force:	4Ton
Crimping Range:	Thin-wall stainless steel pipe, Copper pipe: 12-54mm
	Pex pipe, XPAP: 12-108mm
Stroke:	32mm
Crimping Cycle:	3-6s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of	1set

#### **General features:**



4.0 4 18v

The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly tumed by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.





# **Manual Pipe Crimping Tool**





Ф16mm





Ф20тт

Ф25тт

Item No.	CW-1625	CW-25	CW-20
Max.Pressure(T)	3	3	3
Max.Stroke(mm)	20	20	20
Size of Standard Dies(mm²)		Ф25	Φ20
G.W.(kg)	2	1.7	1.7







**PACKAGE** 

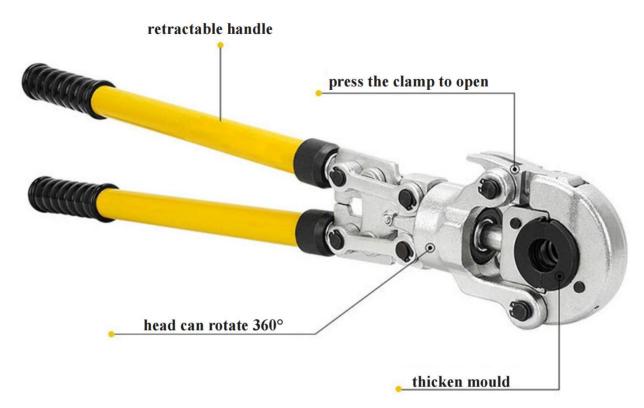
FOR PEX PIPE CRIMPING

**EASY TO CHANGE MOLD** 



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# **Manual Pipe Crimping Tool**





Item No.	JT-1632
Max.Pressure (T)	6
Max.Stroke (mm)	45
Size of Standard Dies (mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W. (kg)	4
Package	Plastic Box

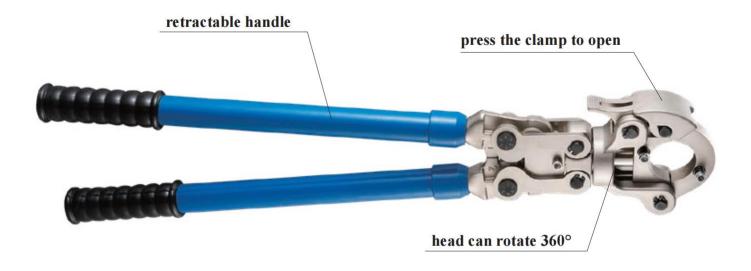




PACKAGE



# **Manual Pipe Crimping Tool**



### JT-1632A

#### General features:

The head can rotate 360 degrees, suitable for use in various complex environments. The handle can be extended to 78cm, which is more labor-saving when working. Quickly change the mold, press the button, and the mold slides freely. Flat push crimping: The mold is pushed in parallel, and the pressure distribution around the steel sleeve is balanced, which has a better crimping effect

Item No.	JT-1632A
Max.Pressure (T)	6
Max.Stroke (mm)	45
Size of Standard Dies (mm²)	1/2", 3/4", Φ1"
G.W. (kg)	5.8KGS
Package	Plastic Box
Packing size	610X330X240mm Weight: 23.5KGS QTY: 4 SETS/CTN

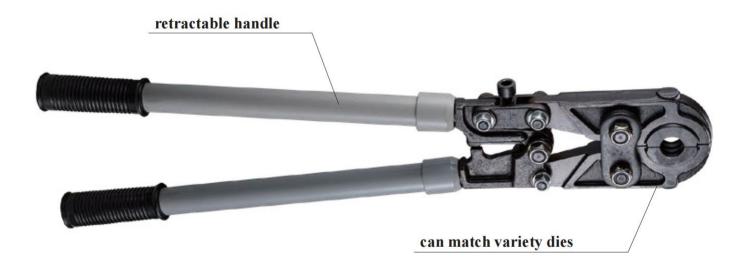


**PACKAGE** 



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## **Manual Pipe Crimping Tool**



### JT-1632B

#### General features:

Short and flat head, more suitable for use in various narrow spaces High-strength forging manufacturing process makes the pliers head strong and durable The handle can be extended to 78cm, which is more labor-saving when crimping 25 and 32mm

Item No.	JT-1632B
Max.Pressure (T)	6
Max.Stroke (mm)	45
Size of Standard Dies (mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W. (kg)	5.8KGS
Package	Plastic Box
Packing size	610*330*240mm Weight: 23.5KGS QTY: 4 SETS/CTN



**PACKAGE** 

YUHUAN LEKE TOOLS CO.,LTD.



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General features:

### **Manual Pipe Crimping Tool**

PXCR and PEXOH PEX Crimpers squeeze the copper rings used on PEX brass fittings. PEX systems are used for potable water lines, radiant heat, snow melt and ice rink systems, among other applications. The design of these PEX crimpers eliminates tool marks and distortion on the rings. The tools crimp rings easily, making PEX installation a breeze. For one-hand use on 1/2 and 3/4 PEX, consider the PEXOH12 or PEXOH34. The close quarters PEXSD model utlizes a screw drive for crimping. It features four sizes in its compact shape.













# FT-1530



Each crimper for copper rings comes with its own go-no-go gauge.

Item No.	FT-1530
Crimping Range	Φ15(3/8"),Φ18(1/2"),Φ20(5/8"),Φ24(3/4"),Φ30(1")
Length	330mm
G.W.(kg)	1.6kgs

## FT-15B/18B/24B



Item No.	FT-15B	FT-18B	FT-24B
Crimping Range	Ф15(3/8")	Ф18(1/2")	Ф24(3/4")
Length	310mm	310mm	310mm
	1.3kgs	1.3kgs	1.3kgs



Item No.	SSC-1530
Crimping Range	3/8",1/2",5/8",34",1"
Length	27.8mm
G.W.(kg)	0.6kg





Item No.	FT-1824B
Crimping Range	Ф18(1/2")-Ф24(3/4")
Length	400mm
G.W.(kg)	1.6kgs

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# **Manual Pipe Crimping Tool**

#### **General Features:**

PEX crimpers squeeze the copper rings used on PEX brass fittings. PEX systems are used for potable water lines, radiant heat, snow melt and ice rink systems, among other applications. The design of these PEX crimpers eliminates tool marks and distortion on the rings. The tools crimp rings easily, making PEX installation a breeze. More suitable for flexible use in various narrow spaces

The handle is stamped with high-strength steel plate to make the tool lighter



**Strengthen Crimping Head** 



Adjustable Ratchet



Item No.	LK-1220	
Max.Pressure(T)	3	
Crimping Range	Ф12mm,Ф14mm,Ф16mm,Ф18mm,Ф20mm	
Length	240mm	
G.W.(kg)	2.4KGS	
Packing size	440X300X200mm Weight: 12KGS QTY: 5 SETS/CTN	

**PACKAGE** 

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## **Manual Pipe Crimping Tool**

#### **General Features:**

PEX crimpers squeeze the copper rings used on PEX brass fittings. PEX systems are used for potable water lines, radiant heat, snow melt and ice rink systems, among other applications. The design of these PEX crimpers eliminates tool marks and distortion on the rings. The tools crimp rings easily, making PEX installation a breeze. More suitable for flexible use in various narrow spaces

The handle is stamped with high-strength steel plate to make the tool lighter



**Strengthen Crimping Head** 

Adjustable Ratchet

Item No.	LK-1220A
Max.Pressure(T)	3
Crimping Range	Ф12mm,Ф14mm,Ф16mm,Ф18mm,Ф20mm
Length	240mm
G.W.(kg)	2.4KGS
Packing size	440X300X200mm Weight: 12KGS QTY: 5 SETS/CTN



**LK-1220A** 



**PACKAGE** 

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# **Hydraulic Pipe Crimping Tool**



- ◆ Made of aluminum, more light, and convenient working in complex environment.
- ◆ Applicable to aluminumplastic tube, PEX tube, PB tube and other copper pipe parts, copper joint connection, clamping stainless steel sleeve, copper sleeve, aluminum sleeve.
- ◆ The head can rotate 360 degree freely and can work in a narrow place.
- Stable hydraulic system, light and easy to carry.



**PACKAGE** 

Item No.	YQK-1632AL
Max.Pressure(T)	10
Max.Stroke(mm)	22
Size of Standard Dies(mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W.(kg)	5.3

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# TLK TOOLS YUHUAN LEKE TOOLS CO.,LTD.



**Hydraulic Pipe Crimping Tool** 



- ◆ Applicable to aluminumplastic tube, PEX tube, PB tube and other copper pipe parts, copper joint connection, clamping stainless steel sleeve, copper sleeve, aluminum sleeve.
- ◆ The head can rotate 360 degree freely and can work in a narrow place.
- Stable hydraulic system, light and easy to carry.



Item No.	YQK-1632A / YQK-1632B
Max.Pressure(T)	12
Max.Stroke(mm)	22
Size of Standard Dies(mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W.(kg)	7

**PACKAGE** 



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# **Hydraulic Pipe Crimping Tool**



## **YQK-1632**

- ◆ Applicable to aluminumplastic tube, PEX tube, PB tube and other copper pipe parts, copper joint connection, clamping stainless steel sleeve, copper sleeve, aluminum sleeve.
- ◆ The head can rotate 360 degree freely and can work in a narrow place.
- ◆ Stable hydraulic system, light and easy to carry.





Crimping for Aluminum Plastic Pipe



Crimping for Stainless Steel



**PACKAGE** 

Item No.	YQK-1632
Max.Pressure(T)	10
Max.Stroke(mm)	22
Size of Standard Dies(mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W.(kg)	4

YUHUAN LEKE TOOLS CO.,LTD.



## **Hydraulic Pipe Crimping Tool**



### CW-1632

#### **General Features:**

- ◆ Applicable to aluminumplastic tube, PEX tube, PB tube and other copper pipe parts, copper joint connection, clamping stainless steel sleeve, copper sleeve, aluminum sleeve.
- ◆ The head can rotate 360 degree freely and can work in a narrow place.
- ◆ Stable hydraulic system, light and easy to carry.





Crimping for Aluminum Plastic Pipe



**Crimping for Stainless Steel** 



### Safety Valve Inside:

Item No.	CW-1632
Max.Pressure(T)	12
Max.Stroke(mm)	22
Size of Standard Dies(mm²)	Aluminum plastic tube TH type mould: Φ16, Φ20, Φ26, Φ32 Aluminum plastic tube U type mould: Φ16, Φ20, Φ26, Φ32 Stainless steel V type mould: Φ15, Φ20, Φ25 Stainless steel VAU type mould: Φ15, Φ20, Φ25 Stainless steel M type mould: Φ15, Φ20, Φ25
G.W.(kg)	7

**PACKAGE** 



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# **Hydraulic Pipe Crimping Tool**

### **KG-1525**



Item No.	KG-1525
Max.Pressure(T)	9
Max.Stroke(mm)	18
Size of Standard Dies(mm²)	$\Phi$ 15, $\Phi$ 20, $\Phi$ 25
G.W.(kg)	6



Item No.	CW-1632	
Max.Pressure(T)	12	
Max.Stroke(mm)	22	
Size of Standard Dies(mm²)	$\Phi$ 16, $\Phi$ 20, $\Phi$ 26, $\Phi$ 32	
G.W.(kg)	7	



Item No.	JT-1650	
Max.Pressure(T)	12	
Max.Stroke(mm)	20	
Size of Standard Dies(mm²)	Φ50	
G.W.(kg)	6.8	

# JH-1432-6



Item No.	JH-1432-6	
Max.Pressure(T)	12	
Max.Stroke(mm)	45	
Size of Standard Dies(mm²)	$\Phi$ 16, $\Phi$ 20, $\Phi$ 26, $\Phi$ 32	
G.W.(kg)	6.3	

YUHUAN LEKE TOOLS CO.,LTD.



### **Hydraulic Pipe Crimping Tool**



#### **General Features:**

- ♦ Suitable for crimping Al pipe, PEX pipe, PB pipe, stainless steel pipe with brass connectors.
- ◆ Stable hydraulic system.
- Scissor-type head easy to carry out the pipe after crimping.
- ♦ Automatic release system.
- ◆ Convenient to carry.
- ♦ Standard dies:Φ15,Φ20,Φ25,Φ32,Φ40,Φ50,Φ65,Φ80,Φ100.

#### **Technical Data**

Item No.	FYQ-1550
Max.Pressure(T)	6
Max Stroke (mm)	40
Size of Standard Dies(mm²)	DN15, DN20, DN25, DN32, DN40, DN50

Nominal Path DN	1 Series Pipe(mm)	11 Series Pipe(mm)	Wall Thickness(mm)
DN-15	16	16	0.8
DN-20	20	22.2	1
DN-25	25.4	28.6	1
DN-32	32	34	1.2
DN-40	40	42.7	1.2
DN-50	50.8	48.6	1.2



## **FYQ-60100**

- ♦ Suitable for crimping Al pipe, PEX pipe, PB pipe, stainless steel pipe with brass connectors.
- ◆ Stable hydraulic system.
- Scissor-type head easy to carry out the pipe after crimping.
- ◆ Automatic release system.
- ♦ Convenient to carry.
- ♦ Standard dies:Φ15,Φ20,Φ25,Φ32,Φ40,Φ50, Φ65,Φ80,Φ100.

Item No.	FYQ-60100	
Max.Pressure(T)	20	
Max Stroke (mm)	58.5	
Size of Standard Dies(mm²)	DN65, DN80, DN100	

Nominal Path DN	l Series Pipe(mm)	11 Series Pipe(mm)	Wall Thickness(mm)
DN-60	76.1	76.1	1.8
DN-80	88.9	88.9	1.8
DN-100	101.6	108	1.8



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#### Http://www.tlktool.com

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# ES-1632A

**Battery Pipe Fitting Tool** 













controlled by one trigger

Ergonomic design for one hand operation Mirco computer control system-automatically detect the pressure

OLD display

Hight performance 18V Li-ion battery



#### **Technical Data**

Model	EM-1632
Crimping Force:	3Ton
Expand/Connect range:	Ф16-Ф32mm
Pressing Cycle:	3-5s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of Cylinder:	1set
Connecting jaws:	Ф16-20mm, Ф25-32mm
Expand Dies for PEX pipe:	Ф16Х2.2, Ф20Х2.8, Ф25Х2.3,Ф32Х4.4
Expand Dies for PAP pipe (optional):	Ф16.2Х2.6, Ф20Х2.9, Ф25Х3.7,Ф32Х4.7

#### **General features:**

AUTO

The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly turned by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.



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# EP-1632

### **Battery Pipe Fitting Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

Model	EP-1632
Crimping Force:	3Ton
Expand/Connect range:	Ф16-Ф32mm
Pressing Cycle:	3-5s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of Cylinder:	1set
Connecting jaws:	Ф16-20mm, Ф25-32mm



### **EP-1632A**

### **Battery Pipe Fitting Tool**

#### **General features:**

- Automatic retraction when cutting is completed.
- Equipment with a manual retraction.
- $\fbox{\ }$  Double piston pump with two stage hydraulics.
- Crimping head can rotate 360°.
- A temperature inside sensor can make alarrm when the temp over 60°C.

#### **Technical Data**

Model	EP-1632A
Crimping Force:	3Ton
Expand/Connect range:	Ф16-Ф32mm
Pressing Cycle:	3-5s
Voltage:	18V
Capacity:	4.0Ah
Chrage Time:	45minutes
Package:	Plastic Case
Accessories:	
Battery:	2pcs
Charger:	1pc(AC110-240V,50-60Hz)
Seal Ring of Cylinder:	1set
Connecting jaws:	Ф16-20mm, Ф25-32mm
Expand Dies for PEX pipe:	Ф16Х2.2, Ф20Х2.8, Ф25Х2.3,Ф32Х4.4
Expand Dies for PAP pipe (optional	): Ф16.2Х2.6, Ф20Х2.9, Ф25Х3.7,Ф32Х4.7

**Note:** In order to meet demand please provide appropriate size and a standard of tube when place order.





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## **Hrdraulic Pipe Fitting Tool**



**Pressing Jaws** 

#### **General Features:**

Specaial expanding head and pressing jaws can be made according to specific application(base on the size, material, construction of pipe, fitting and sleeve)

Item No.	PEX-1632B
Pressing Range	Φ16,Φ20,Φ25,Φ32
Expanding Range	Metric: Φ16,Φ20,Φ25,Φ32 Imperia: 1/2",3/4",1"
Accessories	pressing jaws: Φ16×2.2,Φ20×2.8,Φ25×3.5,Φ32×4.4 expanding jaws: Φ16×2.2,Φ20×2.8,Φ25×3.5,Φ32×4.4
Package	Plastic Box
Weight	approx 7.5kgs







MADE OF ALUMINIUM ALLOY



## **Hydraulic Pipe Fitting Tool**



- ◆ Plumbing System Tool Sets PEX-1632B usded for REHAU HIS 311 hot and cold water plumbing system underfloor heating & cooling water system, recycled water system, rainwater system.
- ◆ Use in normal installation as well as tight corner installation.
- ◆ Saving of time: with double compression aws, possible to have two sizes of compression jaws without a tool change.
- ◆ Robust and durable
- ◆ Maintenance-free.
- ♦ Easy to operate.









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## **Hrdraulic Pipe Fitting Tool**







**Expanding Head** 



Lube

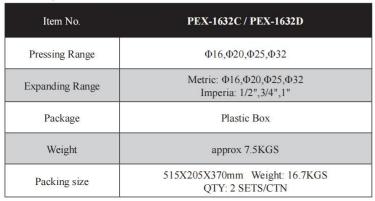


Pipe Cutter

#### **General Features:**

**Pressing Jaws** 

Bent handle 7-shaped hydraulic sliding tightening tool, which saves more effort at work and can rotate the crimping direction at multiple angles (two places can turn 360°), which is more suitable for use in narrow spaces and corners.











# **Manual Pipe Fitting Tool**





**PEX-1632E** 

#### **General Features:**

Mechanical ratchet push-to-slide connection, suitable for various harsh working environments, durable and easy to operate, can be used longitudinally at multiple angles, suitable for use in different working conditions.

Item No.	PEX-1632E
Pressing Range	Φ16,Φ20,Φ25,Φ32 PEX and multi-layer composite pipe
Stroke	40mm
Package	Plastic Box
Weight	approx 4kgs
Packing size	440X380X220mm Weight: 16KGS QTY: 4 SETS/CTN



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# **Manual Pipe Fitting Tool**



# **PEX-1632**

1) Tensioner 2 Tensioner mould 3 Expander 4 Descaling brush

5 Expander mould 6 Small cutter 7 Large cutter

Model	PEX-1632	Stroke	40mm
Crimping Range	16-32mm	Weight	9kg
Molds	Φ16,Φ20,Φ25,Φ32		
(purchase according to demand)	1/2",3/4",1"		







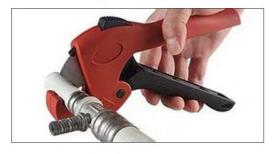
### **Manual Pipe Fitting Tool**



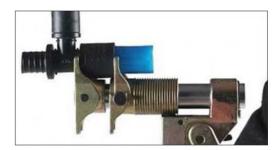
- ♦ Plumbing System Tool Sets PEX-1632 usded for REHAU HIS 311 hot and cold water plumbing system underfloor heating &cooling water system, recycled water system, rainwater system.
- ♦ Use in normal installation as well as tight corner installation.
- ♦ Saving of time: with double compression aws, possible to have two sizes of compression jaws without a tool change.
- ♦ Robust and durable.
- ♦ Maintenance-free.
- ♦ Easy to operate.
- ♦ Inexpensive.



**Expanding** 



Cutting



Clamping



Cleaning

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## **Manual Pipe Fitting Tool**



## FT-1225

#### **General Features:**

FT-1225 pipe fitting assembly tools for sliding ring fittings, fitting clamping and connecting tool, installation tool for fitting connecting with pipe.

Item No.	FT-1225
Pressing Range	Φ12,Φ16,Φ20
Stroke	80mm
Package	Plastic Box
Weight	approx 2.9KGS
Packing size	385X280X330mm Weight: 15KGS QTY: 5 SETS/CTN



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# **Manual Pipe Fitting Tool**



#### **General Features:**

CW-1632C

Special expanding head and pressing jaws can be made according to specific application(base on the size, material, construction of pipe, fitting and sleeve)

Item No.	CW-1632C
Pressing Range	Φ16,Φ20,Φ25,Φ32
Expanding Range	Metric: Φ16,Φ20,Φ25,Φ32 Imperia: 1/2",3/4",1"
Accessories	pressing jaws: Φ16×2.2,Φ20×2.8,Φ25×3.5,Φ32×4.4 expanding jaws: Φ16×2.2,Φ20×2.8,Φ25×3.5,Φ32×4.4
Package	Plastic Box
Weight	approx 6.5KGS
Packing size	510X300X350mm Weight: 23KGS QTY: 3 SETS/CTN





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#### **Technical Data**

Model	EM-1632	
Crimping Force:	5Ton	
Max expanding dia and wall thickness range:	≤25X3.5mm,≤32X2.9mm	
Expanding Heads:	16X1.8/2.2mm, 20X1.9/2.0mm, 25X2.3mm	
Stroke:	37mm	
Pressing Cycle:	3-10s	
Voltage:	18V	
Capacity:	4.0Ah	
Chrage Time:	45minutes	
Package:	Plastic Case	
Accessories:		
Battery:	2pcs	
Charger:	1pc(AC110-240V,50-60Hz)	
Seal Ring of Cylinder:	1set	

#### **General features:**



The hydraulic unit incorporates an automatic retraction which returns the piston into its starting position when the maximum



A manual retraction allows the user to return the piston into the starting position in case of an incorrect crimp. The unit is equipped with a special brake when stops the forward motion of the piston &die when the trigger is released.



The unit is equipped with a double piston pump which is characterised by a rapid approach of the dies forwards the connector arnd a slow crimping motion.



The crimping head can be smoothly turned by 270 degree around the longitudinal axis in order to gain better access to tight corners and other difficult working areas.



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### **Manual Pipe Expander**







KS-1632A (curved handle)



**OPERATION** 



**PACKAGE** 



**PACKAGE** 

#### **Technical Data**

Item No.	KS-1632	KS-1632A	
Expanding Range	Metric: Φ16,Φ20,Φ25,Φ32 Imperia: 1/2",3/4",1"		
Materal	Aluminum Alloy		
Package	Plastic Box		
Taper	18°-20°	18°	
Weight	approx 2.3kgs	approx 2.4kgs	
Packing size	460X340X245mm Weight: 12KGS QTY: 5 SETS/CTN	460X340X245mm Weight: 12.3KGS QTY: 5 SETS/CTN	

#### **General features:**

- ◆ When changing expander heads, place expander in 90 degree position, Always screw expander heads fully on, Use correctly sizd expander heads.
- ◆ Used for expansion, reduction and rounding of soft copper, semi-hard copper, aluminum and refined steel pipes.
- Power transmission: use mechanical design to reduce force.

High-strength cast aluminum body: light weight and easy to operate.

- ◆ Steel adapter: sturdy and wear-resistant.
- ◆ Automatic guide pin retraction: faster operation.



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### **Manual Pipe Expander**



KS-1632B (quick and easy type)



KS-1632C (quick and easy type)



**OPERATION** 



**PACKAGE** 



PACKAGE

#### **Technical Data**

Item No.	KS-1632B	KS-1632C	
Expanding Range		,Φ20,Φ25,Φ32 1/2",3/4",1"	
Materal	Alumin	um Alloy	
Package	Plastic Box		
Taper	18°-20°	18°	
Weight	approx 2.8kgs	approx 2.4kgs	
Packing size	460X390X290mm Weight: 14KGS QTY: 5 SETS/CTN	460X340X245mm Weight: 14KGS QTY: 5 SETS/CTN	

#### **General features:**

- ◆ When changing expander heads, place expander in 90 degree position, Always screw expander heads fully on, Use correctly sizd expander heads.
- ◆ Used for expansion, reduction and rounding of soft copper, semi-hard copper, aluminum and refined steel pipes.
- ◆ Power transmission: use mechanical design to reduce force.

High-strength cast aluminum body: light weight and easy to operate.

- ◆ Steel adapter: sturdy and wear-resistant.
- ◆ Automatic guide pin retraction: faster operation.

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**General features:** 



## **Hydraulic Pipe Expander**



#### **Technical Data**

Item No.	Expanding Range	Package	Packing size
CT-N300A	3/8",1/2",5/8",3/4",7/8",1",1-1/8"	Plastic Box	445X375X340mm Weight: 20KGS QTY: 4SETS/CTN
CT-N300M	Φ10,Φ12,Φ16,Φ19,Φ22,Φ25,Φ28	Plastic Box	445X375X340mm Weight: 20KGS QTY: 4SETS/CTN
CT-N300A-L	3/8",1/2",5/8",3/4",7/8",1",1-1/8",1-1/4",1-3/8",1-1/2",1-5/8"	Plastic Box	445X375X340mm Weight: 23.5KGS QTY: 4SETS/CTN
CT-N300M-L	Φ10,Φ12,Φ16,Φ19,Φ22,Φ25,Φ28,Φ32,Φ35,Φ38,Φ42	Plastic Box	445X375X340mm Weight: 23.5KGS QTY: 4SETS/CTN

**PACKAGE** 



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#### **Technical Data**

Item No.	CT-S300
Expanding Range	Metric: Φ10,Φ12,Φ16,Φ19,Φ22,Φ25,Φ28 Imperia: 3/8",1/2",5/8",3/4",7/8",1",1-1/8"
Materal	Aluminum Alloy
Package	Plastic Box
Packing size	447X334X107mm Weight: 4.6KGS QTY: 1 SETS/CTN

#### **General features:**

- ◆ Used for soft copper tube, Aluminum tube, Titanium tube, soft steel and other soft tube.
- ◆ Made of high-quality aluminum alloy.
- ◆ Easy operation with opening and closing handles, Labor saving operation
- ◆ Power transmission: use mechanical design to reduce force
- Plastic molded carrying case for storage.

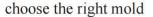
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### **Hydraulic Pipe Expander**









fix the tube on the head



expanding the pipe



tube formed

#### **Technical Data**

echnicai Data	
Item No.	WK-400
Output	50KN
Stroke	20mm
Expanding Range	3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8"
Materal	Aluminum Alloy
Package	Plastic Box
Weight	approx 6.3kgs

#### **General features:**

- ◆ Used for soft copper tube, Aluminum tube, Titanium tube, soft steel and other soft tube.
- ◆ Suits for 5-22mm metal pipe.
- ◆ Made of high-quality aluminum alloy.
- ◆ Easy operation with opening and closing handles, Labor saving operation
- ◆ Power transmission: use mechanical design to reduce force.
- ◆ Plastic molded carrying case for storage.



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### **Manual Pipe Bender**



**CT-999** 



**CT-999F** 



**CT-999RF** with reverse bending







**PACKAGE** 

#### **General features:**

- ◆ Designed to bend soft sopper and coated soft copper of 6mm to 22mm as weel as mepla multilayer pipe up to 22mm.
- ♦ Suitable for bending aluminum-plastic pipes and copper-plastic pipes. The angle can be bent to more than 90° without internal and external springs, so that the pipe wall at the bend will not be deformed or damaged. The die-cast aluminum alloy process body and tooling module make the tool high in strength and unbreakable, light in weight, and easy to carry.
- ◆ Unique sliding mechanism places formers quickly in correct tube diameter position.

Item No.	CT-999	СТ-999F	CT-999RF(with reverse bending)
Bending Range	Metric: Φ6,Φ8,Φ10,Φ12,Φ16,Φ19,Φ22 Imperia: 1/4",5/16",3/8",1/2",5/8",3/4",7/8"	Metric: Φ6,Φ8,Φ10,Φ12,Φ16,Φ19,Φ22 Imperia: 1/4",5/16",3/8",1/2",5/8",3/4",7/8"	Metric: Φ6,Φ8,Φ10,Φ12,Φ16,Φ19,Φ22 Imperia: 1/4",5/16",3/8",1/2",5/8",3/4",7/8"
Mould Materal	fibre wheel	aluminum alloy wheel	aluminum alloy wheel
Package	plastic box	plastic box	plastic box
Weight	approx 4.3kgs	approx 4.5kgs	approx 5.5kgs
Packing size	445X375X340mm Weight: 17KGS QTY: 4 SETS/CTN	445X375X340mm Weight: 18KGS QTY: 4 SETS/CTN	445X375X340mm Weight: 22KGS QTY: 4 SETS/CTN



### **Manual Pipe Bender**





**PACKAGE** 

#### **General features:**

- ◆ Designed to bend soft sopper and coated soft copper of 6mm to 22mm as weel as mepla multilayer pipe up to 22mm.
- ◆ Suitable for bending aluminum-plastic pipes and copper-plastic pipes. The angle can be bent to more than 90° without internal and external springs, so that the pipe wall at the bend will not be deformed or damaged. The die-cast aluminum alloy process body and tooling module make the tool high in strength and unbreakable, light in weight, and easy to carry.
- ◆ Unique sliding mechanism places formers quickly in correct tube diameter position.

Item No.	SW-1632	
Bending Range	Φ16,Φ20,Φ25,Φ32	
Mould Materal	fibre wheel	
Package	plastic box	
Weight	approx 3.4kgs	
Packing size	420X370X325mm Weight: 17.6KGS QTY: 5 SETS/CTN	



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## **Pipe Straightener**



#### **PACKAGE**

#### **General features:**

◆ Suitable for straightening aluminum-plastic pipe coils, simple to operate, and can be fixed at different construction sites.

Item No.	ST-1625	ST-1625B	ST-1625C
Applicable Tube Size	Φ16,Φ20,Φ25	Φ16,Φ20,Φ25	Φ16,Φ20,Φ25
Package	hardboard box	hardboard box	hardboard box
Weight	approx 2.5kgs	approx 3.3kgs	approx 5.2kgs
Packing size	235X175X65mm Weight: 2.8KGS QTY: 1 SETS/CTN	315X175X65mm Weight: 3.6KGS QTY: 1 SETS/CTN	360X330X245mm Weight: 5.5KGS QTY: 1 SETS/CTN



### Pipe Staple Gun



#### **General features:**

◆ Mechanical ratchet push-to-slide connection, suitable for various harsh working environments, durable and easy to operate, can be crimped longitudinally at multiple angles, suitable for use in different working conditions.

Item No.	SK-1620	
Applicable Tube Size	Φ16,Φ20,Φ25,Φ32	
Stroke	40mm	
Package	hardboard box	
Weight	approx 2.9kgs	
Packing size	280X135X830mm Weight: 3.4KGS QTY: 1 SETS/CTN	



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## **AC Hose Hydraulic Crimping Tool**











LK-7842B

Item No.	LK-7842	LK-7842A	LK-7842B
Output (T)	8	8	/
Stroke (mm)	15	15	15
Crimping Range	3/8"-7/8"	3/8"-7/8"	3/8"-7/8"
Crimp Pattern	Hexagonal Type	Hexagonal Type	Hexagonal Type
Mould Size	6SBR, 6-8SRB, 8, 10SRB, 10, 12SRB,12	6SBR, 6-8SRB, 8, 10SRB, 10, 12SRB,12	6-8SRB, 8, 10, 12
Package	Plastic Box	Plastic Box	Plastic Box



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### **Chamfering Tool**







**SD-1632B** 



**SD-1632** 



SD-40



**SD-2032** 



KG-1632 Caliper Gauge

#### **General features:**

- ♦ Suitable for trimming aluminum-plastic pipes and pure plastic pipes, dual-purpose design of flashlight and electric light to increase work efficiency. The anti-drop cover carefully protects the blade from being damaged, and the multi-blade stainless steel core design takes into account the full circle internal and external chamfering and deburring.
- ◆ Multiple specifications integrated, easy to operate and use, and has the effect of full circle internal chamfering.
- ◆ Easy to carry, simple to operate, and has the effect of full circle internal chamfering.

recimiear Data						
Item No.	SD-1620	SD-1632B	SD-1632	SD-40	SD-2032	KG-1632
Applicable specifications	Φ16, Φ20mm	Ф16-Ф32mm	Ф16-Ф32mm	40×4.0	Ф20, Ф25,Ф32mm	Ф16,Ф20,Ф25,Ф32
Package	Blister box	Blister box	Blister box	Blister box	paper box	paper box
Weight	approx 2.5kgs	approx 351g	approx 252g	approx 197g	approx 86g	approx 10g



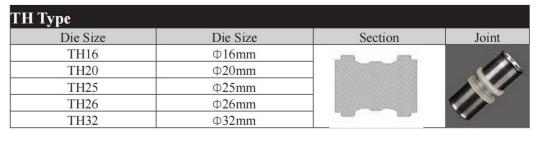
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## **Pipe Crimping Dies**



PEX pipe & multi-layer pipe





PEX pipe & multi-layer pipe

U Type			
Die Size	Die Size	Section	Joint
U16	Ф16mm	1-400-400-4	A
U20	Ф20mm		
U26	Ф26mm		
U32	Ф32mm		



Stainless steel & copper pipe

V Type			
Die Size	Die Size	Section	Joint
V15	Ф15mm		2
V18	Ф18mm		fi
V22	Ф22mm		
V28	Ф28тт		212



Stainless steel & copper pipe

VAU Type			
Die Size	Die Size	Section	Joint
VAU15	Ф15mm		Ti.
VAU20	Ф20mm		9
VAII25	Ф25mm	0.00	1.00



Stainless steel & copper pipe

M Type			
Die Size	Die Size	Section	Joint
M12	Ф12mm	noullino-m	2
M15	Ф15mm		10
M18	Ф18mm		)
M22	Ф22mm		10
M28	Ф28mm		



Stainless steel pipe

SV Type			
Die Size	Die Size	Section	Joint
SV13	Ф13mm		9
SV20	Ф15mm		f.
SV25	Ф18mm		
SV30	Ф22mm		-



Stainless steel & copper pipe

US Type			
Die Size	Die Size	Section	Joint
VUS1/2"	1/2"	madition-m	(2)
VUS3/4"	3/4"		n
VUS1"	1"		)
VUS1-1/4"	1-1/4"		10-11
VUS1-1/2"	1-1/2"		4

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## **Pipe Crimping Dies**



PEX pipe & multi-layer pipe

TH Type			
Die Size	Die Size	Section	Joint
TH16	Ф16mm	to the second se	
TH20	Ф20mm		
TH25	Ф25mm		
TH26	Ф26mm		
TH32	Ф32mm		



PEX pipe & multi-layer pipe

U Type			
Die Size	Die Size	Section	Joint
U16	Ф16тт	2/1102/1102/1	1
U20	Ф20mm		
U25	Ф25mm		
U32	Ф32тт		



Stainless steel & copper pipe

V Type			
Die Size	Die Size	Section	Joint
V12	Ф12mm	p-m/Dm-m	120
V15	Ф15mm		Ū
V18	Ф18mm		))
V22	Ф22mm		1
V28	Ф28mm	AN AND AND AND AND AND AND AND AND AND A	-



Stainless steel & copper pipe

VAU Type			
Die Size	Die Size	Section	Joint
VAU15	Ф15mm		*
VAU20	Ф20mm		9
VAU25	Ф25mm	No. of Contract of	1.00



Stainless steel & copper pipe

M Type			
Die Size	Die Size	Section	Joint
M12	Ф12mm	and transm	<b>13</b>
M15	Ф15mm		$\mathbf{n}$
M18	Ф18mm		7
M22	Ф22mm		10-3
M28	Ф28mm		-



Stainless steel & copper pipe

VUS Type				
Die Size	Die Size	Section	Joint	
VUS1/2"	1/2"		8	
VUS3/4"	3/4"		ż	
VUS1"	1"	-	1.00	